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DART AEROSPACE LTD	Work Order:	21416
Description: Cross Bolt Spacer	Part Number:	D2579
Drawing: D2579 Rev. D	Qty:	500 536

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O		04.08.31	500
2	CNC-CELL	Machine as per Folio FA245 Material: 6061-T6 (WW-T-700/6) or 5052-H32 (WW-T-700/4) 0.500 Dia x 0.058 Wall Batch M15423 SL 04/09/03 536			
3	QC	Inspect Level 2		04/09/03	536
4	QC	Inspect Level 8		04.09.03	536
5	STORES	Identify and stock		04/09/03	536
6	EXPEDITING	Inspect Level 21 Close W/O Cost / part: .76 suc 01/08/03 536		04.09.07	536

Rev	Date	Change	Revised By	Approved
A	97.03.03	New Issue		
B	98.04.15	Eliminated deburring step	KB	
C	99.04.15	Added deburring step	DM	
D	01.06.04	Removed deburring step, added inspection level 21	EC	
E	02.06.17	Now turned on Cobra	NG RF	

RELEASED
02/06/17

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	21416
Description: Cross Bolt Spacer	Part Number:	D2579
Inspection Dwg: D2579	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>[Signature]</i>	Audited by:	<i>[Signature]</i>	Prototype Approval:	N/A
Date:	<i>09/09/01</i>	Date:	<i>09/09/02</i>	Date:	<i>N/A</i>

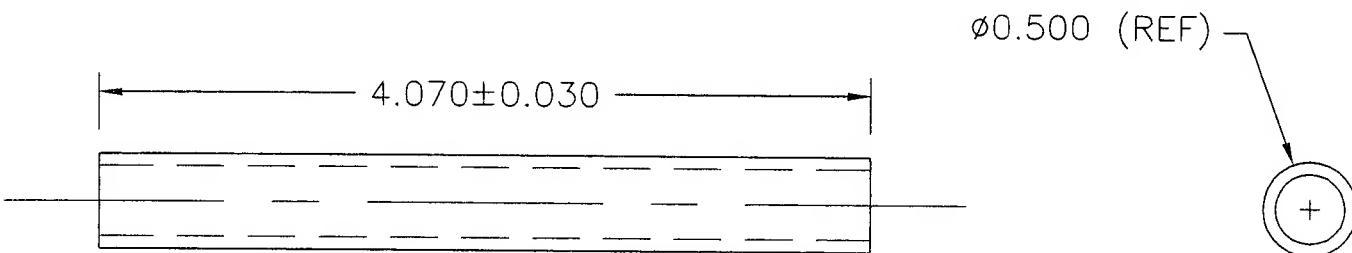
Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	KF

RELEASED



DESIGN <i>DA</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>ME</i>	APPROVED <i>HE</i>	DRAWING NO. D2579	REV. D SHEET 1 OF 1
DATE 99.05.19		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	

RELEASED
99.05.20 DS



SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 21416

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)

0.500 DIA x 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
HawkesburyAug 31, 2004
02:31 pm

Work Order No : 0021416
 Project Name : D2579
 Project For : WK438
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2579
 Description : Crossbolt Spacer
 Manufactured : Yes
 Amount Req'd : 500
 Amount Done : 0
 Start Date : 08-31-04
 Est Finish Date : 09-16-04
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00